

**Table XXXII Cylindrical Roller Thrust, Inch  
Deviation of Housing Diameters from Nominal**

BEARING BORE D		O.D. TOLERANCE NORMAL		HOUSING I.D. DEVIATION		RESULTANT FIT	
OVER	INCL.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm
6.0000 152.400	11.0000 279.400	0 0	+0.0015 +.038	+0.0015 +.038	+0.0030 +.076	.0000 0	.0030 L .076 L
11.0000 279.400	19.0000 482.600	0 0	+0.0020 +.051	+0.0020 +.051	+0.0040 +.102	.0000 0	.0040 L .102 L
19.0000 482.600	26.0000 660.400	0 0	+0.0025 +.063	+0.0025 +.063	+0.0055 +.140	.0000 0	.0055 L .140 L
26.0000 660.400	38.0000 965.200	0 0	+0.0030 +.076	+0.0030 +.076	+0.0070 +.178	.0000 0	.0070 L .178 L
38.0000 965.200	50.0000 1270.000	0 0	+0.0040 +.102	+0.0040 +.102	+0.0080 +.203	.0000 0	.0080 L .203 L
50.0000 1270.000	62.0000 1574.800	0 0	+0.0050 +.127	+0.0050 +.127	+0.0100 +.254	.0000 0	.0100 L .254 L