

**Table IX Journal Cylindrical
Roller Bearings Inner Races, Inch**

BEARING BORE		BORE TOLERANCE	
B		NORMAL	
OVER	INCL.	MIN.	MAX.
In./mm	In./mm	In./mm	In./mm
3.5000 88.900	8.0000 203.200	-.0010 -.025	0 0
8.0000 203.200	11.0000 279.400	-.0015 -.038	0 0
11.0000 279.400	20.0000 508.000	-.0020 -.051	0 0

Applies to types:

SCS

HCS

ECS